



Dart Aerospace Ltd.
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D350-567-113 Job Sheet 189910



Part No: D350-567-113

Job Qty: 2 pcs

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/31/19

Job Tracking No:

Due Date: 3/4/19

Created By: Dara Macdonald

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by: IPP
REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs	3/4/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		MAR 11 2019
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



Container No: S161244



Part: D350-567-113

Job No: 189910

Serial No/Batch: S161244

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6 FAA STC SH989NE

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F9033

				Packaging 1 - 31	Plex 1/31/19 3:26 PM Dart.Macdonald.Dara	
				Packaging 1 - 32		
				Packaging 1 - 33		
				Packaging 1 - 34		
				Packaging 1 - 35		
				Packaging 1 - 36		
120	QC 4	2 pcs	3/4/19	0.00 0.00	QC 4 - 26	
					QC 4 - 28	
					QC 4 - 38	
					QC 4 - 42	
					QC 4 - 58	
					QC 4 - 6	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	DAS 69 9-89
130	Packaging 3-1 - Stock - B4B	2 pcs	3/4/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	MAR 13 2019
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
135	DC - 1 - B4B	2 pcs	3/4/19	0.00 0.00	DC - 1 - B4B	MAR 13 2019
					DC - 2 - B4B	
140	QC 21 - FG	2 pcs	3/4/19	0.00 0.00	QC 21 - FG - 21	MAR 13 2019 DAS 70 9-89
					QC 21 - FG - 70	

Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPPD350-567-113
 Location:FG032
 135 - (Document Control) Photocopy bluefile & type labels per PPPD350-567-113 CHG003
 140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
212-12	Receptacles	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5135095
2600-6	Camlock Stud	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5134704
2600-LW	Washer, Camlock Retaining	24 Ea (12 ea)	110-Packaging 1 - Pick Kit	5119262
AN526C832R9	Screw	42 Ea (21 ea)	110-Packaging 1 - Pick Kit	5134759
D2463-0860	1/2" Seal-86"	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5145892
D3290-041	Replacement Exterior Window For -111	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5141212 41 5161211x1
DT8439	Template	2 (1 ea)	110-Packaging 1 - Pick Kit	
FG-778150-550-ROL	7781 9 oz Glass 50" x 125 yd	36 sf (18 ea)	110-Packaging 1 - Pick Kit	5143143
MS20426AD3-5	Rivet	48 Ea (24 ea)	110-Packaging 1 - Pick Kit	14533
MS21042L08	Nut	42 Ea (21 ea)	110-Packaging 1 - Pick Kit	5080644
NAS1149DN832J	Washer	84 Ea (42 ea)	110-Packaging 1 - Pick Kit	5131260

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	212-12	24	86	0
	2600-6	24	90	0
	2600-LW	24	91	0
	AN526C832R9	42	313	0
	D2463-0860	2	12	0
	D3290-041	2	4	0
	DT8439	2	0	0
	FG-778150-550-ROL	36	1,748	0
	MS20426AD3-5	48	1,307	0
	MS21042L08	42	1,221	0
	NAS1149DN832J	84	1,263	0

Part Specifications

Specifications could not be found.